CIGARETTE SPECIFICATION

MANUFACTURING CENTER
BASIC FULL FLAVOR 100 REGULAR SP
BRAND CODE-6230 (S10)

EFFECTIVE DATE 12/10/91
SUPERSEDES SPECIFICATION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	16.0 MG/CIGT	15.0 - 17.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	72.0	MM				
FILTER LENGTH	:	27.5	MM				
TIPPING LENGTH	:	31.500	MM				
TOTAL R.T.D.	:	5.00	IN. H20				

TIPPING PAPER : 63MM X 3000M CORK EC-701 11-204-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2013 (FORMERLY 72-2782) PVA 62-069-A
: FINDLEY 355-381-01 PVA 62-050-A
: FULLER WB-3928-EL PVA 61-458-A
: FULLER XR-5206 (PROTOS 100) PVA 61-023-A
: NATIONAL 72-4950(32-2014)(MK 10 ONLY)PVA 62-068-A

SEAM ADHESIVE : NATIONAL 32-2007 (MK10/PROTOS 100) PVA 61-051-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BASIC REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 33CU/0.6% (100% WOOD) 10-404-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2052684280

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 27CU
: (10-403-A) TO 33CU (10-404-A) TO REDUCE TAR
: DELIVERY. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH
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APPROVED BY: E. C. Watt

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